

**Garant**
**Master Turn steel boring bar helical flutes A.. SVUCR, for indexable inserts VC., right-hand, Shank  $\varnothing$  / insert size: 25/16mm**

**Order data**

Order number	261318 25/16
GTIN	4062406711337
Item class	21T

**Technical description**

Overall length L	200 mm
Shank $\varnothing$ D <sub>s</sub>	25 mm
Insert size	16 mm
Centre offset L <sub>3</sub>	17 mm
ISO code toolholder	A25R SVUCR/L16
Setting angle $\kappa$	93 degrees
suitable indexable insert	VC.. 1604..
Series	GARANT Master
Head length L <sub>1</sub>	40 mm
Pack of insert screws	269028 8
Minimum pre-drill $\varnothing$ D <sub>min</sub>	31 mm
Clamping height L <sub>2</sub>	23 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar